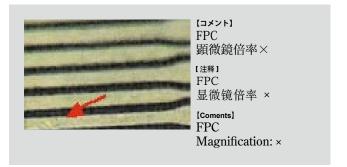
【原因、判断要点、发生工序】镀金完成后,在镀金插脚的表面堆积或附着的杂物加重负荷,或者粘性杂物固化所引起的(镀金工序)。

[Causes/processes involved/keys to judgment]

The defect is caused by a foreign object on the gold edge board contact(s) which is piled up or attached and fixed by pressure, or adhered and hardened after gold plating (After gold plating)



4-2-1-10 金めっき端子打痕/镀金插脚的压痕/ Dent on gold plated edge board contact

【特徴】金めっき端子表面に打痕が認められる状態 の欠陥

【特征】镀金插脚表面有压痕的缺陷。

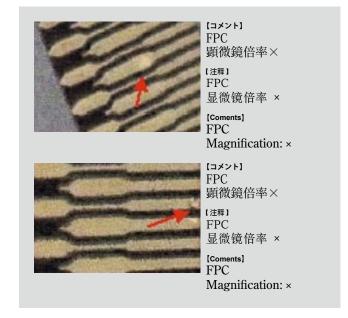
[Characteristics] The surface of a gold plated edge board contact is dented.

【原因・判断ポイント・発生工程】プレス打ち抜き 外形加工などの際金めっき端子上に異物が介在した ため出来たもの(打ち抜きプレス加工工程)

【原因、判断要点、发生工序】冲切外形时镀金插脚上夹杂杂物所引起的(冲切工序)。

[Causes/processes involved/keys to judgment]

The defect is caused by the presence of a foreign object on a gold plated edge board contact when outlining by board punching (Punching process)



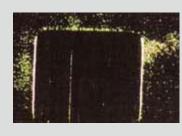
4-2-2 めっき条件管理不良起因(金めっき欠陥)/电镀条件的管理不善(镀金层缺陷)/ Caused by improper plating condition(gold plating defects)

4-2-2-1 金めっき降り/镀金层的下沉 / Gold particle scattered on solder resist

【特徴】微細な金粒子がソルダレジスト表面に多数 付着している状態の欠陥

【特征】在阻焊剂表面附着许多细微的金粒子的缺陷。

[Characteristics] Many fine gold particles are attached to the surface of solder resist.



顕微鏡倍率× 50 [注释] 显微镜倍率×50 [Coments] Magnification: ×50